Dart Aerospace Ltd.

Date: Monday, 16/06/2008 8:28:23 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: STROBE POWER SUPPLY RELOCATION
Job Number	: 39879		
Estimate Number	: 12033		
P.O. Number	:	**Part Number**	: DSI9279011
This Issue	: 16/06/2008 **S.O. No.** :	**Drawing Number**	: D3246 REV A1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : SMALL /MED FAB	**Drawing Revision**	: A1
Previous Run	: 39829	**Material**	:
Written By	:	**Due Date**	: 23/06/2008 **Qty:** 10 **Um:** Each
Checked & Approved By	:		
Comment	: Est. B04.06.16 Changed rivet & added c'sink KJ/RF Est Rev:C Now On Waterjet 06-06-22 JLM		

Additional Product

Job Number:

Seq. #:	**Machine Or Operation:**	**Description :**
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile and create labels as per PPP DSI 9279-011 CHG001 08/06/16 JLD 08.6.16

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3246041	Mounting Bracket

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Mounting Bracket
Pick: Packing Kit
(Note: D3246-1 is on BOM as material from Step 3)

Qty	Part Number	Description	Batch
1	D3246-041	Mounting Bracket Assy	B39777

4.0	AN960JD10	Washer

Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)
Washer
Pick : Packing Kit

Qty	Part Number	Description	Batch
4	AN960JD10	Washer	M158077

8/6/16 (10)

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Job Number:

Seq. #:	Machine Or Operation:	Description :
5.0	MS27039107	Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)
Screw
Pick: Packing Kit

Qty	Part Number	Description	Batch
4	MS27039-1-07	Screw	18057

Seq. #:	Machine Or Operation:	Description :
6.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS 08/06/16

Seq. #:	Machine Or Operation:	Description :
7.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP DSI 9279-011 REV A

Seq. #:	Machine Or Operation:	Description :
8.0	QC21	FINAL INSPECTION/W/O RELEASE

08/06/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

08.06.17

Form: rprocess